



# Simulation and fabrication of double barrier structure of P-I-N amorphous silicon (a-Si) device

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## Abstracts

The application of double barrier (DB) structure in p-i-n amorphous silicon (a-Si) device was studied. The theoretical study was done to obtain device parameters such as tunneling probability and current density. The tunneling probability was calculated by employing the Schroedinger equation, WKB approximation and Green function. Width of potential well, width and height of barrier were varied to obtain the highest tunneling probability value. The current density was contributed by diffusion, and tunneling current densities. It was found that current density had a peak of 3950 A/m<sup>2</sup> at 0.56 volt forward bias. Furthermore, the fabrication of p-i-n a-Si device with double barrier structure was successfully carried out. To realize the double barrier structure, optimization of optical band gap of barrier a-SiC:H was done by varying ratio of CH<sub>4</sub> to [CH<sub>4</sub> + SiH<sub>4</sub>]. The fabrication of p-i-n a-Si device was then done by using Plasma Enhanced Chemical Vapor Deposition (PECVD) technique with a structure of glass substrate/TCO/p-a-Si:H (2.15 eV; 140 Å)/i-a-Si:H (1.81 eV; 1800 Å)/barrier a-SiC:H (2.36 eV; 45 Å)/potential well i-a-Si:H (1.81 eV; 30 Å)/ barrier a-SiC:H (2.36 eV; 45 Å)/n-a-Si:H (1.81 eV; 180 Å)/Al. The I-V characteristic of the device showed a peak current value at 0.55 volt forward bias.

*Keywords:* amorphous silicon, double barrier, tunneling probability, current density.

## Sari

### Simulasi dan fabrikasi struktur *double barrier* pada divais *amorphous silicon*

Aplikasi struktur *double barrier* (DB) pada divais *amorphous silicon* (a-Si) telah dilakukan untuk memperoleh beberapa parameter divais seperti probabilitas *tunneling* dan rapat arus. Probabilitas *tunneling* dihitung dengan menerapkan persamaan Schroedinger, pendekatan WKB dan fungsi Green. Lebar sumur potensial, lebar dan tinggi *barrier* telah divariasikan untuk memperoleh harga probabilitas *tunneling* yang maksimum. Rapat arus total dari divais dalam perhitungan ini merupakan jumlah dari rapat arus difusi dan rapat arus *tunneling*. Diperoleh bahwa rapat arus total memiliki nilai maksimum sebesar 3950 A/m<sup>2</sup> pada tegangan bias maju 0,56 volt. Selanjutnya, telah berhasil juga difabrikasi divais p-i-n a-Si dengan struktur *double barrier*. Didapatkan bahwa karakteristik I-V dari divais menunjukkan adanya puncak rapat arus pada tegangan bias maju 0,55 volt.

*Kata kunci:* amorphous silicon, double barrier, probabilitas tunneling, rapat arus.

## 1 Introduction

Amorphous Silicon (a-Si) material has been widely used in several electronic devices, because this material has several advantages, such as: the energy gap of a-Si can be varied by introducing the carbon (C) or nitrogen (N) atom in silicon matrix during the growth process of thin film a-Si (a-Si:H), carrier type (p or n) can be determined by giving impurity to a-Si. Besides, this a-Si material can also be easily grown on a large area at low temperature (200°C). Those advantages make the a-Si material a cheap material to be applied on various semiconductor devices, such as solar cell, thin film light emitting diode (TFLED) and photodiode<sup>1</sup>.

Performance of the various semiconductor devices mentioned above can be enhanced by improving efficiency of light emission and absorption. The usage of

double barrier structure constitutes a solution to enhance the efficiency. Previous study have shown that the double barrier structure can increase the injection efficiency of charge carrier (tunneling probability)<sup>2</sup>. Up to now the use of double barrier structure in a-Si device is still very few. Thus the success of this research is expected to contribute to the application of the quantum mechanics based structure in a-Si devices.

## 2 Result and discussion

The total current density that penetrates a p-i-n a-Si device have been successfully calculated by using a simulation process. The obtained device parameters have been used in fabricating the p-i-n a-Si device with double barrier structure.

## 2.1 Simulation

When a bias voltage is applied to a p-i-n a-Si device, electron from n-type layer and p-type layer will recombine inside the i-type layer. The electron that enter the double barrier will gain the tunneling probability at resonant state. The tunneling probability ( $T$ ) of charge carrier was calculated through the Schrodinger equation by using WKB approximation, Green function, and Lorentzian approximation as follow<sup>3-6</sup>.

$$T_{tot} = T_{max} \frac{\frac{1}{2} \Gamma_{esc} [\Gamma_{is} + \gamma \Gamma_c + (1 + \gamma) \Gamma_{esc}]}{\gamma (E_z - E_0) + \Gamma^2} \quad (1)$$

In this case,  $T_{max}$  = the maximum tunneling probability without inelastic scattering,  $\Gamma_{esc}$  = contribution of  $\frac{1}{2}$  resonant width,  $\Gamma_{is}$  = contribution of inelastic scattering,  $\Gamma_c$  = contribution of scattering due to reflection of hole or electron,  $\Gamma = \Gamma_{is} + \Gamma_{esc}$ ,  $\gamma$  = damping factor ( $\gamma = 1$  means elastic scattering,  $\gamma = 0$  means inelastic scattering),  $E_z$  = energy of incoming electron, and  $E_0$  = resonant energy.

At resonant state, the tunneling probability of charge carrier that pass through the double barrier will eventually approach one. To calculate the resonant energy, the equation proposed by Heading was used as follows<sup>7</sup>.

$$\cos(Kb)\cos(kw) - [(k^2 - K^2)/2kK] \sinh(Kb)\sin(kw) = \cos(n\pi/N) \quad (2)$$

where :  $K = \sqrt{2m(\phi_b - E_0)/\hbar^2}$  ;  $k = \sqrt{2mE_0/\hbar^2}$  ;  $N$  = number of barrier (in this case  $N = 2$ ),  $n = 1, 2, 3, \dots$  etc = energy level in potential well,  $b$  = barrier width,  $\phi_b$  = barrier height, and  $w$  = width of potential well.

From the equation, the resonant energy appears for a certain variation of  $b$ ,  $w$ , and  $\phi$  only. Figure 1 shows the electron tunneling probability that was varied as a function of bias voltage for several values of  $b$ ,  $\phi_b$ ,  $w$ ,  $E_0$ , with  $\gamma = 0,9$ . From the three plot in Fig. 1 it can be seen that maximum value of the tunneling probability is the same. The peak shift occurs for different value of  $E_0$ . The tunneling probability for different value of  $\gamma$  is shown in Fig. 2. From the Fig. 2 it can be seen that the tunneling probability reaches the maximum value at energy of the incoming electron is exactly the same as the resonant energy and it can also be seen that the larger  $\gamma$  the larger the maximum value of the tunneling probability. This fact tells us that in double barrier structure the elastic scattering is more likely to happen than that of the inelastic scattering.

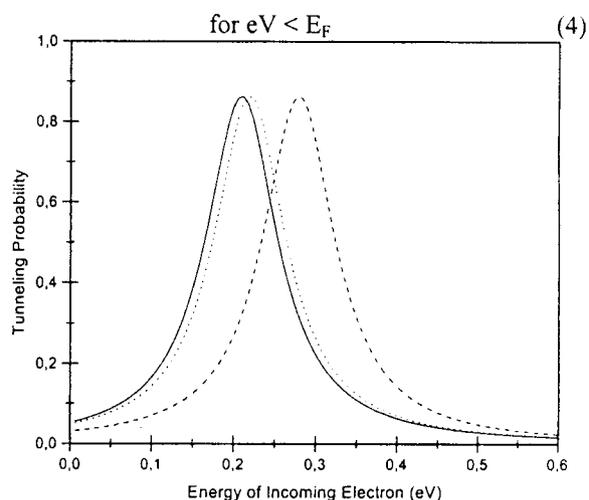
After obtaining the tunneling probability, the tunneling current density is calculated by using equation proposed by Tsu and Esaki as follows<sup>8</sup>.

$$J_{tun} = \frac{em^*}{2\pi^2\hbar^3} \int_0^{E_F} dE_z T(E_F - E_z) \quad (3)$$

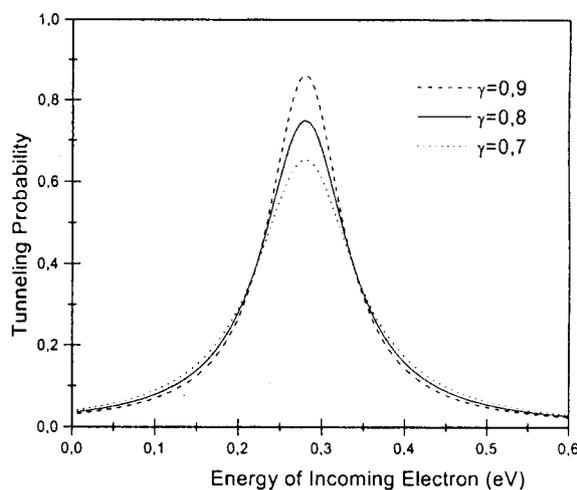
for  $eV \geq E_F$

and

$$J_{tun} = \frac{em^*}{2\pi^2\hbar^3} \left\{ V \int_0^{E_F - V} T dE_z + \int_{E_F - V}^{E_F} (E_F - E_z) T dE_z \right\}$$



**Figure 1** The tunneling probability for  $b = 1,7$  nm,  $\phi_b = 0,3$  eV,  $w = 6,5$  nm and  $E_0 = 0,28$  eV.



**Figure 2** The tunneling probability for  $b = 1,7$  nm,  $\phi_b = 0,3$  eV,  $w = 6,5$  nm and  $E_0 = 0,22$  eV.

where  $E_F$  = the Fermi energy,  $V$  bias voltage. The result of the calculation of the tunneling current density is presented in Fig. 3. Figure 3 shows that pattern of the tunneling current density follows the pattern of the tunneling probability.

Total current density that penetrates the device is a sum of the tunneling current density and diffusion current density. The diffusion current density is due to the difference of charge carrier concentration between p-i layer and n-i layer. The diffusion current density comes from recombination of hole from n-type layer and electron from p-type layer. By applying bias voltage to the device, holes and electrons will be injected into the i-type layer and recombine in the i-type layer.

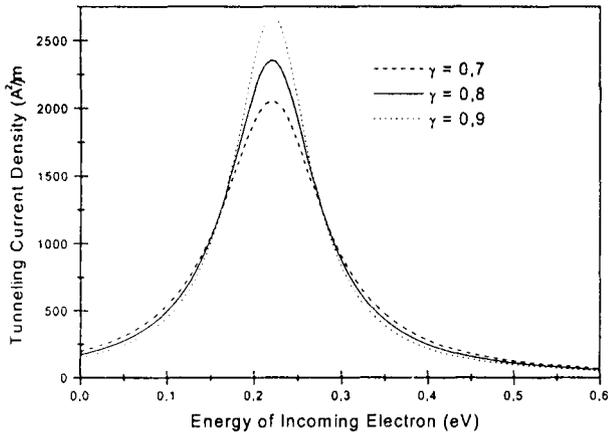


Figure 3 The tunneling current density for  $b = 1,7 \text{ nm}$ ,  $\phi_b = 0,3 \text{ eV}$ ,  $w = 6,5 \text{ nm}$  and  $E_0 = 0,28 \text{ eV}$ .

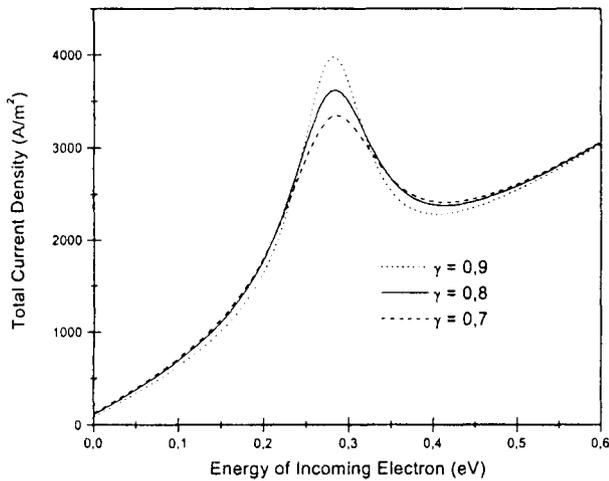


Figure 4 The total current density for  $b = 1,7 \text{ nm}$ ,  $\phi_b = 0,3 \text{ eV}$ ,  $w = 6,5 \text{ nm}$  and  $E_0 = 0,28 \text{ eV}$ .

The calculation of the diffusion current density was started from equation for built-in potential ( $V_{bi}$ ) that was obtained from equation for drift current, and then the density of minority charge carrier was calculated at each layer. Afterward, the diffusion current density was finalized by using basic equation of continuity for electron and hole, basic equation for electron density and hole density, and equation of recombination rate, so that we got equation for diffusion current density, as follows.

$$J_{dif} = \left( \frac{qD_p p_{no}}{L_p} + \frac{qD_n n_{po}}{L_n} \right) \left( e^{qV/kT} - 1 \right) \quad (5)$$

where  $D_p$ ,  $D_n$  = coefficient of diffusion for hole and electron respectively;  $L_p$ ,  $L_n$  = diffusion length for hole and electron;  $n_{po}$  = the thermal equilibrium of electron concentration in the p-type layer;  $p_{no}$  = the thermal equilibrium of hole concentration in n-type layer. Finally the total current density that passes through the device is a sum of the total tunneling current density and the diffusion current density, and it can be expressed as follows.

$$J = J_{tun} + J_{dif}$$

and plot of the total current density is depicted in Fig. 4.

From Figs.3 and 4 it can be seen that peak of the total current density gain 1.5 as high as peak of the tunneling current density. The total current density will increase after decreasing at energy of incoming electron of 0.40 eV so that the peak to valley current ratio (PVCR) reaches 1.875. From Fig. 4 it can also be seen that the total current density reaches the maximum value 3950  $\text{A/m}^2$  at energy of incoming electron of 0.28 eV or 0.56 volt of bias voltage.

## 2.2 Experiment

### 2.2.1 Optimization of energy gap ( $E_g$ ) of the barrier

The barrier height in the p-n a-Si device is equal to  $\frac{1}{2}$  ( $E_g$  barrier -  $E_g$  layer-layer). The barrier energy gap can be varied from 1,8 eV up to 2,36 eV by adjusting ratio of  $\text{CH}_4$  to  $\text{CH}_4 + \text{SiH}_4$  as shown in Fig. 5. From Fig. 5 it can be seen that the barrier energy gap will increase as the ratio increases. In other word, the barrier energy gap increases as the content of C and Si is increased. This fact is due to the binding energy of the Si-C is higher than that of Si-H.

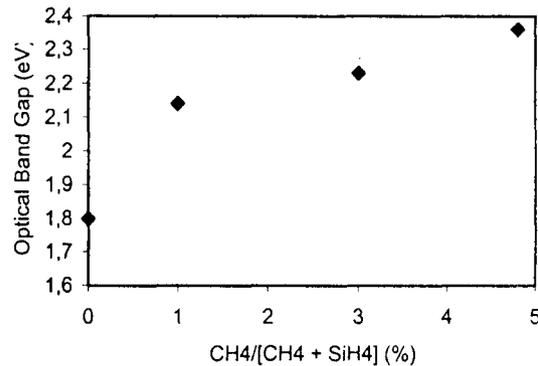


Figure 5 Variation of the barrier energy gap (a-SiC:H).

### 2.2.2 Current density of the p-i-n a-Si device

The fabricated double barrier structure of p-i-n a-Si consists of several layer. There are glass substrate/p-a-Si:H (140 Å; 2.15 eV)/i-a-Si:H (1800 Å; 1.81 eV)/barrier a-SiC:H (45 Å; 2.36 eV)/i-a-Si:H (potential well, 1800 Å; 1.81 eV)/ barrier a-SiC:H (45 Å; 2.36 eV)/i-a-Si:H (1800 Å; 1.81 eV) /n-a-Si:H (300 Å; 1.81 eV)/Al. As a comparison we also fabricated p-i-n a-Si device without double barrier with i-type layer width is a sum of barrier width and i-type width inside double barrier structure of p-i-n a-Si. From our measurement of I-V characteristic, it can be seen from Fig. 6, that p-i-n a-Si device with double barrier show a peak current at 0.55 volt of bias voltage is equivalent to twice as high as resonant energy, while p-i-n a-Si without double barrier does not have any peak.

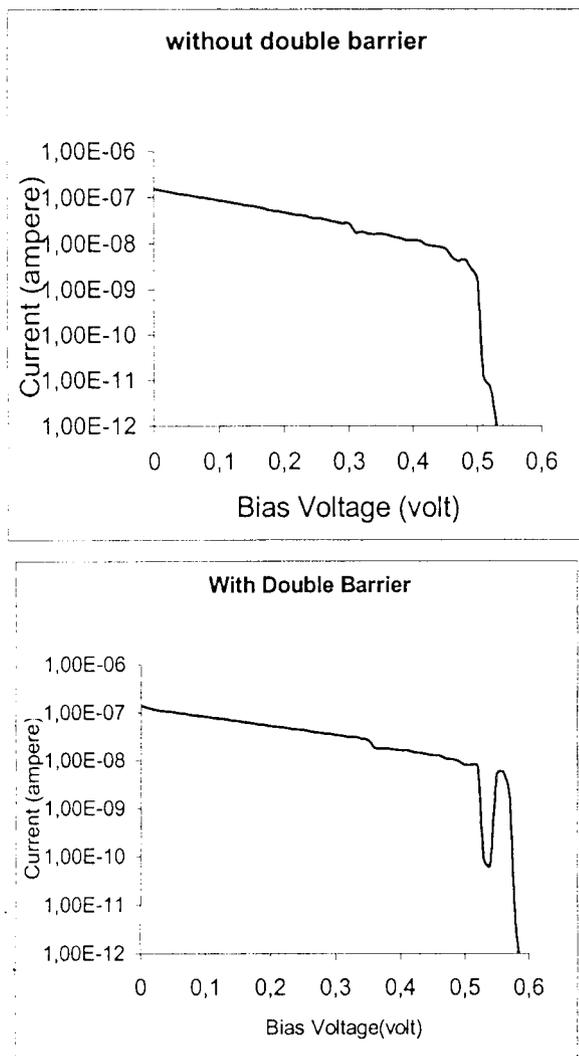


Figure 6 I-V caharakteristic of p-i-n a-Si device.

### 3 Conclusion

We can conclude our result as follows:

1. The study of simulation and fabrication of p-i-n a-Si device with double barrier structure has been successfully carried out.

2. The resonant energy of the double barrier structure only appeared for a certain value of barrier width, barrier height and potential well width.
3. Maximum value of current density from simulation appeared at 0.28 eV or equal to 0.56 volt.
4. The current peak obtained from measurement of I-V characteristic was in a good agreement with simulation result.

### 4 Acknowledgement

This research was supported in part by Domestic Collaborative Research Grant (DCRG), which contract number 014/DCRG/URGE/2000, Directorate General of Higher Education, Ministry of National Education, Indonesia.

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