



Enhanced Ionic Conductivity of Layered-MnO₂ accompanied Morphology Evolution for Aqueous Zinc-Ion Battery

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Abstract. Enhancing ionic conductivity is crucial for improving the performance of cathode materials in zinc-ion battery applications. In this study, nanoscale manipulation with nickel intercalation into the layered-MnO₂ cathode structure was achieved through a hydrothermal reaction at 160°C for 10 hours. The electrochemical evaluation of Ni-layered-MnO₂ involved measurements within an electrolyte of 2 M ZnSO₄ and 0.2 M MnSO₄. The results of Ni-layered-MnO₂ synthesis showed a distinctive peak of layered-MnO₂ cathode, as indicated by XRD results, and increased conductivity; its ionic conductivity was analyzed through electrochemical impedance spectroscopy (EIS), enabling rapid diffusion of Zn²⁺ ions and electron transfer. The distinctive morphology and structure of Ni-doped layered-MnO₂ through scanning electron microscope (SEM) contribute to enhanced ionic conductivity and facilitate ion transportation, positioning it as a promising cathode material for aqueous zinc-ion battery applications.

Keywords: *battery, ionic conductivity, morphology, ni-doped, and zinc ion.*

1 Introduction

Considerable potential has propelled rechargeable zinc-ion batteries (ZIB) to become highly competitive commercial batteries. Their intrinsic safety, abundant zinc reserves, low cost, and ideal specific capacity make them a promising solution, addressing concerns associated with lithium-ion batteries (LIB) Xu, et al. [1]. MnO₂ is a cost-effective, low-toxicity material for aqueous zinc-ion batteries with a high theoretical capacity, making it a practical choice. Nonetheless, MnO₂ suffers from low electronic conductivity (10^{-5} S/cm – 10^{-6} S/cm), which leads to unsatisfactory performance, such as low capacity and low capability Huang, et al. [2]. Various strategies have been explored to enhance the ionic conductivity of manganese-based materials. These include coating, doping reported by Gunaydin, et al. [3], heterostructure reported by Tu, et al. [4], and altering morphology and measuring temperature. Tiancheng Tu, et al. [4] successfully prepared MnO₂ by introducing phenylphosphonic acid (H₂PP) via a hydrothermal method, and the addition of 0.5% H₂PP presented high ionic conductivity and electrochemical kinetics. Gunaydin, et al. [3] noted that doping

materials and altering measuring temperature contributed to improving ionic properties.

In this study, Ni-doped layered-MnO₂ was synthesized using a hydrothermal process. The resulting Ni-doped layered-MnO₂ and pure layered-MnO₂ were utilized as cathode-active materials to assess ionic conductivity and electrochemical behavior. Both Ni-doped layered-MnO₂ and pure layered-MnO₂ exhibited high ionic conductivity typical of the hydrothermal process. The Ni-doped layered-MnO₂ showed morphology evolution, enhanced ionic conductivity, and excellent electrochemical performance. These findings suggest the promise of Nickel-doped layered-MnO₂ in developing cathode materials of zinc ion batteries and for various electrochemical applications.

2 Experimental Section

In short, 2.37 g KMnO₄ (99.0% Sigma-Aldrich) and 0.363 g Ni(NO₃)₂·6H₂O (98.5% Sigma-Aldrich) were dissolved in 30 ml deionized water at 60°C. The solution was vigorously stirred for 30 minutes, transferred to a 50 ml Teflon-lined autoclave, and maintained at 160°C for 10 hours. After reaching room temperature, the resulting product underwent three rounds of rinsing with deionized water and ethanol before drying at 80°C in a vacuum oven. Layered-MnO₂ was synthesized using a similar procedure, excluding the addition of Ni(NO₃)₂·6H₂O.

The samples were characterized by X-ray diffractometry (XRD, Bruker D8, CuK α irradiation) and scanning electron microscopy (SEM Hitachi SU3500). To evaluate ionic conductivity and electrochemical performance, the samples were fabricated to cathode by blending the samples as active material, C65, and carboxymethyl cellulose (CMC) in a weight ratio of 8:1:1. The resulting slurry was then uniformly coated onto titanium foil. The cathode's thickness, area, and mass loading were 0.5×10^{-2} – 0.6×10^{-2} cm, 2.0114 cm², and 1-2 mg.cm², respectively. Pure zinc foil served as an anode, and the electrolyte comprised 2 ZnSO₄ and 0.2 MnSO₄. The ionic conductivity of Ni-doped layered-MnO₂ and pure layered-MnO₂ was measured by electrochemical impedance spectroscopy (EIS, Autolab) in the frequency range from 10000 Hz to 0.001 Hz. The cyclic voltammetry and battery performances were tested using Corrtest and Neware battery systems.

3 Result and Discussion

3.1 Structure and Morphology

X-ray diffraction (XRD) analysis is conducted to gather details about a material's structure, chemical composition, and phases. Figure 1a displays the XRD patterns for Ni-layered-MnO₂ and layered-MnO₂ prepared through hydrothermal methods. The pattern of Ni-doped layered-MnO₂ and pure layered-MnO₂ (Fig. 1a) exhibit two main peaks at 12.5° and 35.4° the distinctive peaks indexed to the (001) and (200) planes of layered-MnO₂ (PDF 01-080-1098) following literature references Zhang, et al. [5], Xiao, et al. [6], Zhang, et al. [7], each unit comprises MnO₆ with an octahedral structure Zhu, et al. [8]. The introduction of nickel influences layered-MnO₂, evidenced by increased crystallinity, as observed in the higher intensity of the Ni-layered-MnO₂ diffraction pattern. Furthermore, the XRD pattern indicates the absence of other phases, affirming the sample's purity without impurities and alignment with the database Zhang, et al. [5], Zhang, et al. [7]. Fig. 1b and c show SEM images of Ni-doped layered-MnO₂ and pure layered-MnO₂. The morphology of pure layered-MnO₂ presents nanoparticles with a diameter of about 200-500 nm and many interconnected nanoflakes on its surface. Ni-doped layered-MnO₂ shows morphology evolution that forms nanoparticles like flowered (Fig. 1c).

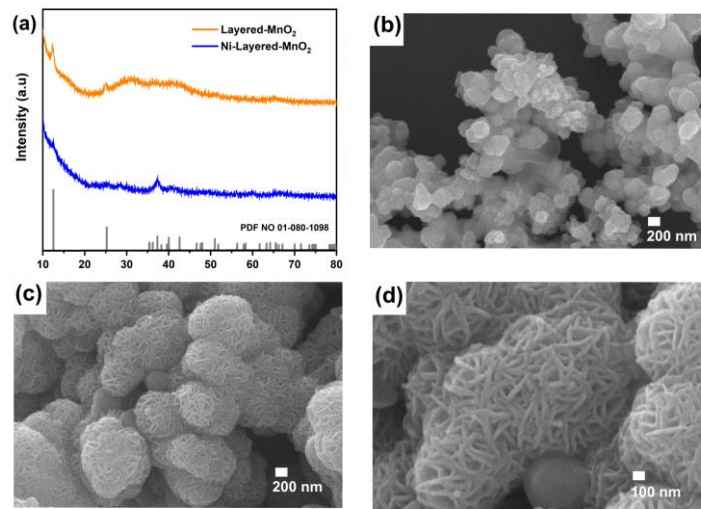


Figure. 1. (a) XRD pattern of Ni-doped layered-MnO₂ and pure layered-MnO₂, (b) SEM image of pure layered-MnO₂, (c) SEM image of pure Ni-doped layered-MnO₂, and (d) SEM image of pure Ni-doped layered-MnO₂ at higher resolution.

Scanning electron microscopy-energy dispersive spectroscopy (SEM-EDS) was used to analyze the morphology and element distribution of the hydrothermal method. The Hydrothermal treatment significantly increased crystallinity. Furthermore, The addition of Ni-layered-MnO₂ showed a higher level of crystallinity than layered-MnO₂. Increasing crystallinity in Ni-layered-MnO₂ affects changes in morphology, as seen in the SEM images (Fig. 1c and d). Element distribution mapping (Fig. 2b-d) reveals a uniform Mn, O, and Ni distribution throughout the Ni-layered-MnO₂ structure. Additionally, the SEM-EDS spectrum (Fig. 2e) indicates the presence of potassium (K), carbon (C), and silicon (Si), attributed to sample preparation during synthesis. The silicon (Si) peak is notably high, originating from the silicon wafer used as the sample pressing medium. This distribution confirms the integration of Ni into the Mn-O matrix. The Ni-layered-MnO₂ structure effectively reinforces the layered-MnO₂ structure, preventing breakdown during long cycles and enhancing electrical conductivity Zhu, et al. [8], Worku, et al. [9].

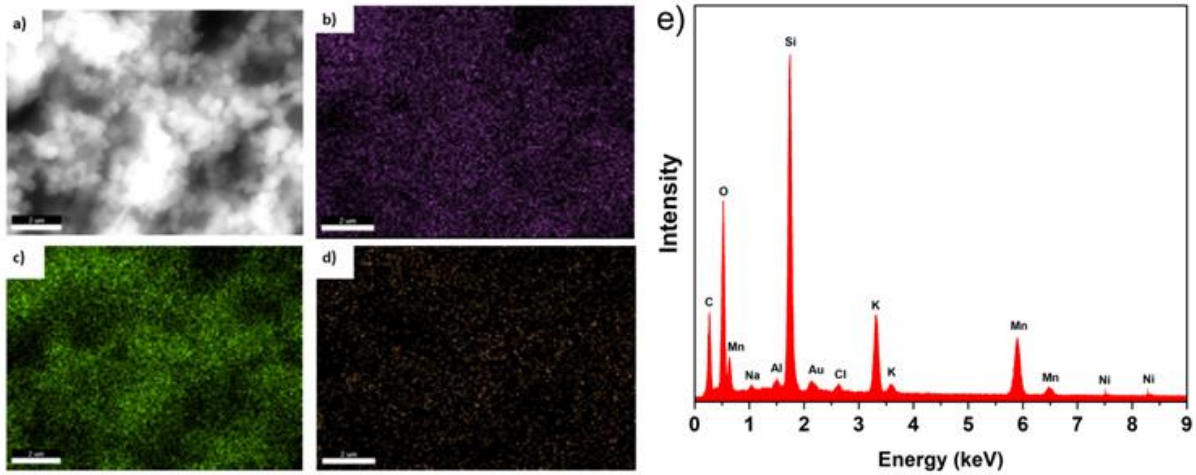


Figure 2. (a) SEM image of Ni-doped layered-MnO₂, element distribution of (b) Mn, (c) O, (d) Ni, and (e) EDS spectrum.

4 Ionic Conductivity and Electrochemical Performance

The cathode's ionic conductivity (σ) was tested by EIS and calculated using the following equation: $\sigma = L/(R_b \times A_s)$ Cai, et al. [10]. Fig. 3a and b displayed the Nyquist plot of Ni-doped layered-MnO₂ and pure layered-MnO₂; the bulk resistance was 1.3 Ω and 1.9 Ω , respectively. The corresponding ionic conductivity of Ni-doped layered-MnO₂ and pure layered-MnO₂ was 1.91×10^{-3} S/cm and 1.31×10^{-3} S/cm, respectively. It can be seen from these results that the ionic conductivity of Ni-doped layered-MnO₂ had a higher value compared

to pure layered-MnO₂. Notably, pure layered-MnO₂ in this study demonstrated higher ionic conductivity than reported in the literature Huang, et al. [2]. This improvement is attributed to the enhanced ionic conductivity of nickel Patil, et al. [11].

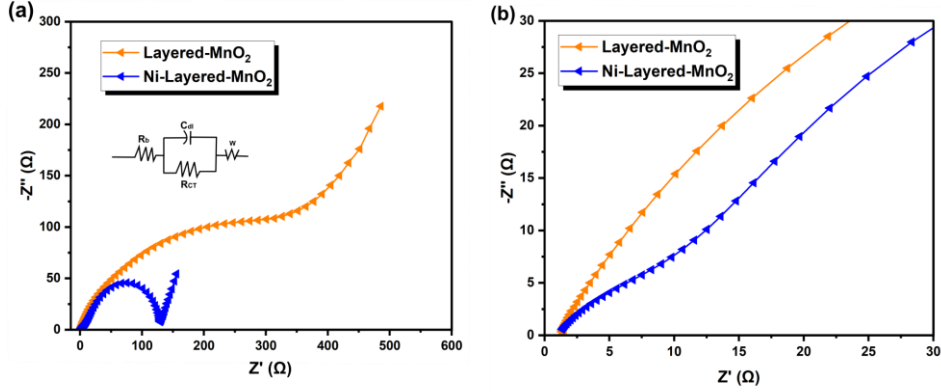


Figure. 3. (a) Nyquist plot of Ni-doped layered-MnO₂ and pure layered-MnO₂ and (b) the bulk resistance Ni-doped layered-MnO₂ and pure layered-MnO₂.

5 Electrochemical Performance

Electrochemical performance testing utilized a CR2032 coin-type battery assembled in the open air. The electrode preparation involved mixing the active material, conductive carbon, and carboxymethyl cellulose (CMC) in a weight ratio of 8:1:1, combined in deionized water. The resulting slurry was poured onto a titanium foil current collector and dried at 80°C. The electrode's mass loading (mass to electrode area) is approximately 1-2 mg/cm². Electrolyte solutions consisted of 2 molar ZnSO₄ and 0.2 molar MnSO₄. The anode was composed of zinc, with a Whatman sheet (GF/A) serving as a separator between the anode and cathode. Cyclic voltammetry (CV) covered a voltage range of 0.8-1.9 V at scan rates 0.2 mV.s⁻¹, and electrochemical impedance spectroscopy (EIS) spanned a frequency range from 10,000 Hz to 0.001 Hz using Corrtest and Autolab (EIS) devices. The GCD charging/discharging measurements were conducted on the Autolab Battery Tester. In Fig. 4a, the cyclic voltammetry (CV) curve for Ni-doped layered-MnO₂ exhibits two sets of redox peaks during both anodic and cathodic sweeps, indicating efficient intercalation-extraction of Zn²⁺/H⁺. The well-maintained shapes of the CV curves affirm the reversible redox reaction of the Ni-doped layered-MnO₂ cathode Wu, et al. [12], Fang, et al. [13]. The cycling performance and coulombic efficiency of Ni-doped layered-MnO₂ and pure layered-MnO₂ cathode in the voltage range of 0.8 – 1.8

V at current density 100 mA. g⁻¹ are depicted in Fig. 4b. The Specific capacity calculations are based on the mass of Ni-doped layered-MnO₂ and pure layered-MnO₂ cathode. In the initial cycle, the Ni-layered-MnO₂ exhibits slightly lower capacity than layered-MnO₂ (351 mAh.g⁻¹), observed in the first 15 cycles (Fig.4b). This is attributed to H⁺ and Zn²⁺ insertion reactions in the layered-MnO₂ electrode, which do not occur in the first cycle of the Ni-layered-MnO₂ electrode, where only Zn²⁺ reaction takes place Lee, et al. [14]. Additionally, the higher percentage of Mn²⁺ in layered-MnO₂ than Ni-layered-MnO₂ contributes to decreased electron storage ability. After 15 cycles, the active material on the Ni-layered-MnO₂ electrode is effectively activated, which is evident in the increased capacity (311 mAh.g⁻¹) compared to layered-MnO₂ (287 mAh.g⁻¹). In contrast, the layered-MnO₂ electrode experiences dissolution of the active material due to the John Teller effect Zhang, et al. [15]. Throughout the entire cycle, coulombic efficiency remains at 96%. The Ni-layered-MnO₂ electrode exhibits a capacity retention of 80.4% after 50 cycles, with a capacity of 194 mAh.g⁻¹. In contrast, layered-MnO₂ experiences a significant capacity decrease, retaining only 38.7% after the 50th cycle, with a capacity of 136 mAh. g⁻¹. This disparity is attributed to the dissolution of Mn ions, leading to the breakdown of the interlayer circuit in the layered-MnO₂ structure Zhang, et al. [15]. The exceptional electrochemical performance is primarily attributed to the high ionic conductivity resulting from the intercalation of Ni²⁺ in layered-MnO₂ structure and enhanced structural stability. This structure can facilitate both ion intercalation and de-intercalation during the repeating cycle with high ion diffusion. These results promise cathode materials in zinc ion batteries and various electrochemical applications.

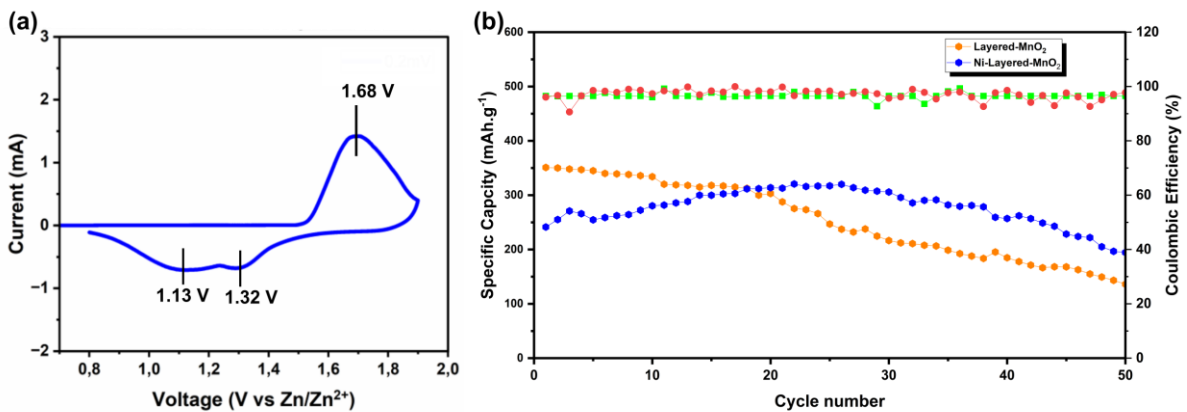


Fig. 4. (a) CV Curves at scan rates 0.2 mV.s⁻¹ of Ni-doped layered-MnO₂ and (b) cycle performance at 0.1 A/g of Ni-doped layered-MnO₂ compared to layered-MnO₂.

6 Conclusion

In summary, Ni-doped layered-MnO₂ was synthesized through a simple hydrothermal process, enhancing ionic conductivity through Ni²⁺ intercalation and morphology evolution. The intercalation of Ni²⁺ at a ratio of 6:0.5 does not alter the crystal structure but substantially improves the electrochemical performance of layered-MnO₂ electrodes. This enhancement is evident in increased capacity and ion transfer speed. The Ni²⁺ intercalation in layered-MnO₂ also results in a more stable structure than pure layered-MnO₂. The Electrochemical assessments confirm that Ni²⁺ incorporation significantly enhances the material's performance by forming robust ionic bonds with oxygen atoms.

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8 References

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